

PRO 56



Safety Manual
Punch Aligner

Full 4th
Station

14" Bar Shear with 4 sided blades

Notcher of choice comes
Standard with machine

Magnetic Starter for Safety & Reliability

Forklift
Accommodations

Accessories

- Punch nut wrench for L series
- Bar shear stop for production shearing to 24"
- Bar Shear table extends the table from 3" to 12"
- Punch Rack holds up to 20 sets of Punches & Dies
- Steel bin catcher catches steel from bar shear
- Oversize die stand for punching over 1-3/8" round
- Oversize stripper for punching over 1-3/8" round
- Punch Table with Adjustable jig
- Grease bank for under cover lubrication
- Slug Type Angle Shear
- Offset die stand for punching close to web *

Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

Tooling

- 6 - 9" Brake *
- Angle Shear
- Channel Shear
- Rod Shear
- Coper Notcher
- Square Notcher
- Pipe Notcher
- Z & T Shear

* Check Station

| | |
|---------------------------|---|
| Throat Depth | 6" |
| Tonnage | 56 |
| Punch | 1 1/4" hole in 1/2" 15/16" hole in 3/4" |
| Bar Shear | 3/8" x 14" 1/2" x 10" 5/8" x 8" 3/4" x 6" |
| Angle Shear 90° | - Slug Type - Server Cut |
| | 3" x 3" x 3/8" 4" x 4" x 3/8" |
| Miter Angle 45° | - Bar Shear - Slug Type |
| | 3" x 3" x 3/8" 2" x 2" x 5/16" |
| Channel Shear | 2" & 3" combined 4" standard |
| Rod Shear | - Round (max) - Square (max) |
| | 1 1/16" 1 1/16" |
| Coper Notcher 90° | (notcher station) (punch or power cavity) |
| | 3" x 3" x 1/4" angle |
| Square Notcher | (notcher station) (punch or power cavity) |
| | 2" x 3" x 3/8" 1 3/4" x 2" x 1/4" |
| Pipe Notcher | Sched 40 or 80 (larger sizes on request) |
| | 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" |
| Brake | 6" or 9" x 1/4" |
| Strokes per minute | - light material - at max capacity |
| | 50 7 |
| Hydraulics | 1,200 psi |
| Oil Capacity | 20 quarts |
| Motor | - Standard - Optional |
| | 5 HP, 3 phase 5 HP, 1 phase |
| Dimensions | - Width - Length - Height Bar shear work ht. Punch table top ht. Cavity tabletop ht Notcher station working ht. |
| | 27 1/4" 33" 57" 29" 38 1/4" 37 1/4" 26" |
| Weight (net) | 1,720 lbs. |

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